



Full Automatic Blowing Machine(6000BPH)

PanAsia Exports (HK) Limited

Room 1208-1209, B Block, Feng Xing Plaza,
No. 242 Tian He Road, Tian He District,
Guangzhou, 510620, China
Tel: (8620) 28383510
Fax: (8620)28383516
www.panasia-exports.com

WWW.PANASIA-EXPORTS.COM

Full- Automatic Blowing Machine(6000BPH)

Page | 2

Item	Description	Type	Unit
1	Automatic blowing machine	PAT-E5500	1set
2	Bottle Mould	6-cavity	1set
3	High pressure air compressor	1.2M ³ /30bar	5sets
4	Low pressure air compressor	2.2 M ³ /12bar	2sets
5	Air filter		1set
6	Air dryer	6M ³ /30bar	1set
7	Air receiving tank (high pressure)	0.6/30	1set
8	Water chiller	HC-5ACI	1set

Main Parameter of Blowing machine

General Information	PAT-E5500
Clamping Force	565KN
Clamping Stroke	80-130mm
Max. Stretching Stroke	370mm
Bottom Moving Stroke	0-70mm
Number of Cavities	6Cavity
Theoretical Output	5500BPH
Max. Mould Thickness	300mm
Space Between Tie Bars	780x380mm
Electrical System	
Voltage Standard	380v/3PH/50Hz or special order
Number of Heating Zone	4Sections
Total Power (Full Loaded)	75KW
Container	
Max. Container Volume	2.5L
Neck Diameter Range	16-38mm
Max. Container Diameter	110mm
Max. Container Height	360mm
Air system	

Low Air compressor	10Bar
High Air compressor	30-40Bar
Dimension & Weight	
Blow molding machine	3.6x2.0x1.8m
Preform Autoloader	1.1x1.2x2.2m
Net Weight	4T

I. Mode of Inspection

The Seller will make shop trial inspection before delivery.

Delivery time: 40 days after payment received.

II. Installation and Commissioning Service

The Seller will dispatch a service engineer, responsible for the guidance of installation and carrying out the commissioning including the training of workers at Buyer's factory upon receipt of invitation letter from the Buyer. The Buyer shall assist the Seller in all the entrance formalities. The Buyer shall bear all charges including airfare, accommodation, and food for the engineer during installation period. The Buyer will also pay for services rendered by engineer.

III. Consultancy Service

The Seller will provide the consultancy service for basic formulation of raw material and manufacturing.

IV. Operation Manual

The Seller will provide operation manual in English.